# CALIBRATION PROCEDURE NI PXIe-4353

| Français       | Deutsch | 日本語 | 한국어 | 简体中文 |
|----------------|---------|-----|-----|------|
| ni.com/manuals |         |     |     |      |

This document contains information about verifying and adjusting National Instruments NI PXIe-4353 modules using NI-DAQmx 9.3 and later. It also contains information about verifying systems that include both the NI PXIe-4353 and TB-4353. For more information about calibration, visit ni.com/calibration.

#### **Contents**

| Software                                       | . 1  |
|--|------|
| Documentation                                  | . 2  |
| Calibration Interval                           | . 2  |
| Test Equipment                                 | . 2  |
| Test Conditions                                |      |
| NI PXIe-4353 Calibration Procedure             |      |
| Initial Setup for the NI PXIe-4353             | . 4  |
| Verifying Module Operating Temperature Changes |      |
| Verification Procedure                         |      |
| Analog Input Voltage Accuracy Verification     | . 5  |
| Analog Input Offset Verification               |      |
| CJC Resistance Accuracy Verification           | . 8  |
| Module Calibration Adjustment                  |      |
| Test Limits                                    |      |
| Module Verification Test Limit Tables          | . 13 |
| Where to Go for Support                        | . 15 |

### Software

Install NI-DAQmx 9.3 or later on the calibration computer. NI-DAQmx includes high-level function calls to simplify the task of writing software to calibrate modules. You must have the proper module driver installed on the calibration system before calibrating the module.



**Note** NI recommends that you install the NI-DAQmx driver software before physically installing the NI PXIe-4353. NI-DAQmx, available at ni.com/downloads, configures and controls the NI PXIe-4353.

NI-DAQmx supports a number of programming languages, including LabVIEW, LabWindows<sup>™</sup>/CVI<sup>™</sup>, C/C++, C#, and Visual Basic .NET.

You can access the NI-DAQmx header file, NIDAQmx.h, like any standard library. You can find examples of how to use the NI-DAQmx driver by entering the Info Code NIDAQmxExLoc at ni.com/info there you will find the topic *Where Can I Find NI-DAQmx Examples?* 



## **Documentation**

The following documents are your primary references for writing your calibration utility with NI-DAQmx. You can download the latest version of these documents from the NI Web site at ni.com/manuals.

- The NI SC Express 4353 Installation Guide and Terminal Block Specifications provides instructions for installing and configuring the NI PXIe-4353 module and TB-4353 accessory.
- The NI PXIe-4353 User Manual describes how to use the NI PXIe-4353.
- The NI PXIe-4353 Specifications lists the specifications for the NI PXIe-4353.
- The CAL-4353 Specifications lists the specifications for the CAL-4353.
- The NI-DAQmx Help includes information about creating applications that use the NI-DAQmx driver.
- The NI-DAQmx C Reference Help includes information about the functions in the driver.

## **Calibration Interval**

National Instruments recommends a calibration interval of one year for the NI PXIe-4353. You should adjust the recommended calibration interval based on the measurement accuracy demands of your application.

## **Test Equipment**

National Instruments recommends that you use the instruments in Table 1 for calibrating an NI PXIe-4353 module.

Table 1. Recommended Equipment

| Equipment              | Recommended Model                     | Requirements  |
|------------------------|---------------------------------------|---|
| Voltage calibrator     | Fluke 5520A                           | If this instrument is unavailable for voltage accuracy verification and adjustment, use a high-precision voltage source with an accuracy of at least 70 ppm when sourcing up to 50 $\mu A.$   |
| Resistance calibrator* | Fluke 5520A                           | If this instrument is unavailable for resistance accuracy verification and adjustment, use a high-precision resistance source with an accuracy of at least 150 ppm 2-wire compensation.  If the resistance source does not have 2-wire compensation, the lead wire resistance must be included in the total resistance source accuracy. |
| PXI Express chassis    | NI PXIe-1062Q                         | _   |
| Calibration accessory  | CAL-4353                              | This accessory is used for module verification and adjustment.  |
| Connecting wires       | Banana-jack<br>terminated copper wire | Copper wire is used for validating the voltage accuracy and adjustment of the analog input channels. Copper wire is also used for validating the resistance accuracy and calibration of the CJC resistance input channels.  |

<sup>\*</sup>When connecting the resistance calibrator, keep the lead wires  $1.0~\Omega$  less than the maximum lead compensation specification of the resistance calibrator. When using the Fluke 5520A, keep the lead wires <1.1  $\Omega$ .

#### **Test Conditions**

The following setup and environmental conditions are required to ensure the module meets published specifications.

- Keep connections to the module as short as possible. Long cables and wires act as antennas, picking
  up extra noise that can affect measurements.
- Use shielded wire for all cable connections to the module. Use twisted-pair wire to eliminate noise.
- Maintain an ambient temperature of 23 °C ±5 °C. The module temperature will be greater than the ambient temperature.
- Keep relative humidity below 80%.
- Allow a warm-up time of 15 minutes to ensure that the measurement circuitry of the NI PXIe-4353 and CAL-4353 are at a stable operating temperature.



**Note** If you are using the Fluke 5520A, allow the calibrator to warm up for 30 minutes and maintain an ambient temperature of 23  $^{\circ}$ C  $\pm 3$   $^{\circ}$ C.

• Ensure that the PXI Express chassis fan speed is set to HIGH, that the fan filters are clean, and that the empty slots contain filler panels. For more information, refer to the *Maintain Forced-Air Cooling Note to Users* document available at ni.com/manuals.

### NI PXIe-4353 Calibration Procedure

This section provides instructions for verifying the voltage accuracy performance of the NI PXIe-4353. The calibration process consists of the following steps:

- Initial Setup for the NI PXIe-4353—Install the module and configure it in Measurement & Automation Explorer (MAX).
- Verifying Module Operating Temperature Changes—Verify that the current module operating temperature will not cause you to incorrectly calibrate your module.
- 3. *Verification Procedure*—Verify the existing operation of the module. This steps confirms whether the module is operating within its specified range and whether it needs adjustment.
- 4. Adjustment—If the module does not fall within the desired specifications, perform the adjustment procedure. This will adjust the module calibration constants. If the module does fall within the desired specifications, but the module has reached its calibration time interval since the last calibration adjustment, perform the adjustment procedure. Otherwise, performing the adjustment procedure is optional.
- Reverification—Repeat the verification procedure to ensure that the module is operating within the published specifications after adjustment.

The first four steps are explained in the following sections.

<sup>&</sup>lt;sup>1</sup> Refer to the Fluke 5520A user manual for the latest set up requirements and recommendations to achieve the best accuracy.

#### Initial Setup for the NI PXIe-4353

You must configure the module in Measurement & Automation Explorer (MAX) to communicate with NI-DAQmx.

Complete the following steps to configure a module in MAX. Refer to the NI SC Express 4353 Installation Guide and Terminal Block Specifications for complete installation instructions.

1. Install the NI-DAQmx driver software.



**Caution** Always have the PXI Express chassis powered off when inserting a module.

- 2. Insert the module into an available slot in the PXI Express chassis.
- 3. Attach the CAL-4353 to the NI PXIe-4353.



**Note** The CAL-4353 must be within its calibration interval and if it is not, you must calibrate the CAL-4353 before calibrating the NI PXIe-4353 module.

- 4. Power on the chassis.
- 5. Launch MAX.
- Expand Devices and Interfaces to confirm that MAX detects the module and terminal block.
   The terminal block should appear beneath its associated module.
- 7. Right-click **NI PXIe-4353** and select **Self-Test** to ensure that the module is working properly.



**Note** You can also perform the self-test operation programmatically, using the DAQmx Self-Test Device VI or the equivalent C/.NET functionality.

## **Verifying Module Operating Temperature Changes**

A module operating temperature greater than  $\pm 10$  °C since the previous calibration adjustment can cause you to incorrectly calibrate your module. The onboard temperature sensor on the module can be used to verify that this condition does not exist. Complete the following steps to compare the current module temperature to the temperature measured during the last calibration.

- 1. Launch MAX.
- Select My System» Devices and Interfaces» Chassis 1»NI PXIe-4353.



**Note** MAX assigns a chassis name for each chassis in an application. This document uses Chassis 1. In your application, use the appropriate name assigned to your chassis by MAX.

3. Click the **Calibration** tab.

If the difference between the current operating temperature and the operating temperature from the last calibration adjustment is greater than 10 °C, the limits in the calibration tables are not valid.



**Note** You can also query the temperatures programmatically, using the DAQmx Calibration Info property node or the equivalent C/.NET functionality.



**Note** The temperature reading returned by the module is an internal temperature. Typically, the internal temperature is approximately  $10\,^{\circ}\text{C}$  warmer than the ambient temperature.

If the module temperature difference is outside the maximum range, you should choose one of the following options:

- Recalculate the test limits to include the additional error due to temperature drift. Refer to the NI PXIe-4353 Specifications for more information.
- Change the system so that the operating temperature will be closer to the temperature recorded during the last calibration adjustment.

#### Verification Procedure

This section provides instructions for verifying the NI PXIe-4353 specifications.

Tables 4 through 7 in the *Test Limits* section show all acceptable settings for the module. Throughout the verification process, use Tables 4 through 7 to determine if the module is operating within its specified range. Perform verification on all analog input and CJC channels.

#### **Analog Input Voltage Accuracy Verification**

Complete the following steps to test the voltage accuracy performance of the module.

1. Using banana-jack terminated copper wire, connect the positive and negative terminals of the voltage calibrator to the terminals labeled INPUT V  $\Omega$  HI and LO of the CAL-4353 while referring to Figure 1.

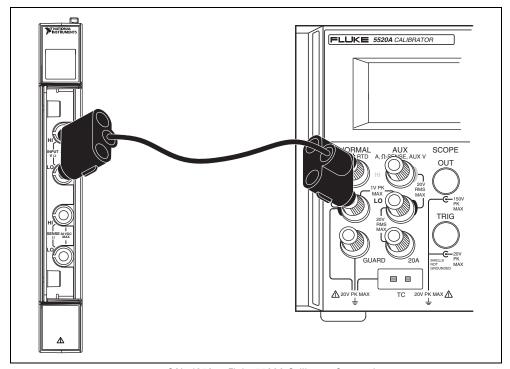


Figure 1. CAL-4353 to Fluke 5520A Calibrator Connections

- 2. Open a DAQmx calibration session on your device.
- Call the DAQmx Connect SC Express Calibration Accessory Channels VI. Configure the CAL-4353 by setting the connection to \_tc\_calibration and the physical channels to Dev1/ai0:31.



**Note** When MAX configures a module, it is assigned a module name. Each function call uses this module name to determine the correct module to adjust. This document uses Dev1 when referring to the module name. When you calibrate your module, use the module name assigned to it by MAX.

4. If you are not using a Fluke 5520A, set the calibrator voltage to a Test Point value indicated in Table 4.

- 5. To reduce the loading error when using a Fluke 5520A, set the voltage range to 3.3 V as follows:
  - a. On the front panel, set the output voltage to 2.0 V.
  - Press the 3.3 V Auto button, which will display 3.3 V locked. The output will no longer auto-range.
  - c. Set the output to the desired voltage level using Table 4.
- 6. Create and configure AI voltage channels you want to verify.
- 7. Set the autozero mode to Every Sample and disable open thermocouple detection.
- 8. On the DAQmx Channel property node, set the DAQmx ADC timing mode property to Custom and set the ADC custom timing mode property to a value from the first column of Table 4. To determine which timing mode to select, use Table 4.
- 9. Configure the timing properties for a finite voltage acquisition. Refer to Table 2.

Table 2. DAQmx Timing Function Rate and Samples per Channel

| Timing Mode | Rate (S/s) | Samples per Channel |
|-------------|------------|---------------------|
| 1           | 1          | 16                  |
| 2           | 2          | 16                  |
| 3           | 4          | 20                  |
| 4           | 8          | 40                  |
| 5           | 16         | 80                  |
| 6           | 32         | 120                 |
| 7           | 90         | 300                 |

10. Start the acquisition.

ni.com

11. Acquire the voltage data.



**Note** Make sure the calibrator and the NI PXIe-4353 are completely settled at the desired voltage before acquiring data. When using the Fluke 5520A, wait at least 5000 ms for the system to settle before issuing the start task command to the NI PXIe-4353.



**Note** You must set the read timeout value to something larger than the default, such as 20.0 seconds, or you will get a timeout error.

- 12. Average the voltage values for each channel that you acquired. Compare the resulting average to the *Upper Limit* and *Lower Limit* values in Table 4. If the result is between these values, the module passes the test.
- 13. Clear the acquisition.
- 14. Repeat steps 4 through 13 for all test point values in Table 4. NI recommends that you verify all values, although you can save time by verifying only the values used in your application.
- 15. Close the DAQmx calibration session with the action Cancel.
- 16. Disable the calibrator output and disconnect the calibrator from the module.

#### **Analog Input Offset Verification**

Complete the following steps to test the performance of the analog input offset of the module.

- 1. Open a DAQmx calibration session on your device.
- Call the DAQmx Connect SC Express Calibration Accessory Channels VI. Configure the CAL-4353 by setting the connection to \_short\_tc\_terminals and the physical channels to Dev1/ai0:31.
- 3. Set voltage calibrator output to 0 V.
- 4. Complete steps 6 through 13 of the *Analog Input Voltage Accuracy Verification* section to test the performance of analog input offset of the module. Repeat these steps for all timing modes.
- 5. Compare the resulting average to the *Upper Limit* and *Lower Limit* offset values in Table 5. NI recommends that you verify all values, although you can save time by verifying only the values used in your application.
- Repeat steps 6 through 13 of the Analog Input Voltage Accuracy Verification section with autozero mode set to None in step 7. Repeat these steps for all timing modes.
- 7. Compare the resulting average to the *Upper Limit* and *Lower Limit* offset values in Table 6. NI recommends that you verify all values, although you can save time by verifying only the values used in your application.
- 8. Close the DAQmx calibration session with the action Cancel.



**Note** After verifying your module, you can update the last calibration date by opening a DAQmx external calibration session and closing it with the action Commit.

#### **CJC Resistance Accuracy Verification**

Complete the following steps to test the CJC resistance accuracy performance of the module.

- 1. Using banana-jack terminated copper wire, connect the positive and negative terminals of the resistance calibrator to the INPUT V  $\Omega$  HI and LO inputs of the CAL-4353. Also connect the SENSE  $\Omega$  HI and LO terminals of the CAL-4353 to the Sense HI and LO terminals of the resistance calibrator while referring to Figure 2.
- 2. Set the resistance calibrator to 2-wire compensation mode.



**Note** When using the Fluke 5520A, set the calibrator to 2-WIRE COMP mode.

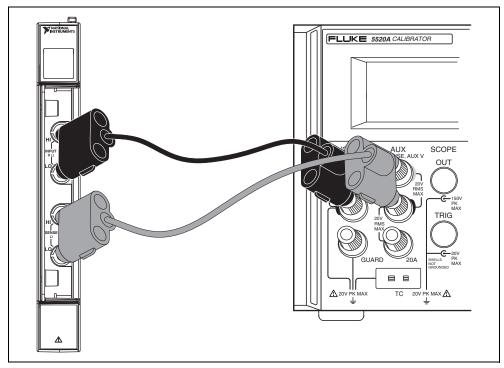


Figure 2. CAL-4353 to Fluke 5520A Calibrator Connections

- 3. Open a DAQmx calibration session on your device.
- 4. Call the DAQmx Connect SC Express Calibration Accessory Channels VI. Configure the CAL-4353 by setting the connection to \_cjc\_calibration and the physical channels to the CJC channel you want to verify.



**Note** Qualify the CJC channel name by the device name. For example, the physical channel name must have the format Dev1/\_cjtemp0.

- 5. Set the calibrator resistance to a Test Point value indicated in Table 7.
- 6. Create and configure the CJC channel for voltage acquisition.
- 7. Set the ADC timing mode property to Custom and set the ADC custom timing mode property to a value from the first column of Table 3. Use Table 3 to determine which timing mode to select.

3. Configure the timing properties for the voltage acquisition. Refer to Table 3.

Table 3. DAQmx Timing Function Rate and Samples per Channel for CJC Verification

| Timing Mode | Rate (S/s) | Samples per Channel |
|-------------|------------|---------------------|
| 1           | 17         | 10                  |
| 2           | 34         | 10                  |
| 3           | 68         | 20                  |
| 4           | 90         | 35                  |
| 5           | 90         | 50                  |
| 6           | 90         | 80                  |
| 7           | 90         | 150                 |

- 9. Start the acquisition.
- 10. Acquire the voltage data.



**Note** Make sure that the calibrator and the NI PXIe-4353 are completely settled on the desired resistance before acquiring data. When using the Fluke 5520A, wait at least 5000 ms for the system to settle before issuing the start task function to the NI PXIe-4353.

11. Calculate the equivalent resistance using the following equation:

$$R_{CJC} = \frac{40 \text{ k}\Omega}{\frac{2.048 \text{ V}}{V_{CJC}} - 1}$$

where  $V_{CJC}$  ave is the average of the voltage values for the channel you acquired.

- 12. Compare the resulting average to the *Upper Limit* and *Lower Limit* values in Table 7. If the result is between these values, the channel passes the test.
- 13. Clear the acquisition.
- 14. Repeat steps 5 through 12 for all CJC channels and test point values in Table 7. NI recommends that you verify all values, although you can save time by verifying only the values used in your application.
- 15. Close the DAOmx calibration session with the action Cancel.
- 16. Disable the calibrator output and disconnect the calibrator from the CAL-4353.



**Note** After verifying your module, you can update the last calibration date by opening a DAQmx external calibration session and closing it with the action Commit.

## **Module Calibration Adjustment**

Complete the following steps to adjust the input voltage and CJC resistance calibration constants of the module.

- 1. Using banana-jack terminated copper wire, connect the positive and negative terminals of the INPUT V  $\Omega$  HI and LO terminals of the CAL-4353 to the Fluke 5520A or equivalent calibrator. Connect the SENSE  $\Omega$  HI and LO terminals of the CAL-4353 to the calibrator Sense HI and LO terminals while referring to Figure 2.
- Open a calibration session on your module using the DAQmx Initialize External Calibration VI. The default password is NI.

| LabVIEW Block Diagram   | NI-DAQmx Function Call   |
|---|--|
| device in calhandle out  1/0 password NI NI Calhandle out error out error out | Call DAQmxInitExtCal with the following parameters:  deviceName: Dev1 password: NI calHandle: &calHandle |

 Configure the CAL-4353 using the DAQmx Connect SC Express Calibration Accessory Channels VI. Set the connection to \_tc\_calibration and the physical channels to Dev1/ai0:31.

| LabVIEW Block Diagram   | NI-DAQmx Function Call   |
|---|--|
| calhandle in  physical channels  connection  error in  error out  calhandle out | Call DAQmxConnectSCExpressCalAccChans with the following parameters:  calHandle: calHandle channelNames: Dev1/ai0:31 connection: _tc_calibration |

- 4. Set the calibrator to output +70 mV and wait for the calibrator output to settle.
- 5. To reduce the loading error when using a Fluke 5520A, set the voltage range to 3.3 V as follows:
  - a. On the front panel, set the output voltage to 2.0 V.
  - b. Press the **3.3 V Auto** button, which will display 3.3 V locked. The output will no longer auto-range.
  - c. Set the output to the desired voltage level using Table 4.

 Perform an external calibration adjustment by selecting the DAQmx Adjust 4353 Calibration VI, from the DAQmx Adjust SC Express Calibration polymorphic VI. Set the physical channels to Dev1/ai0:1. The reference value parameter is the actual output of the calibrator, 70 mV.

| LabVIEW Block Diagram                            | NI-DAQmx Function Call  |
|--|---|
| physical channels reference value error in  4353 | Call DAQmxAdjust4353Cal with the following parameters:  calHandle: calHandle channelNames: Dev1/ai0:1 refVal: actual output of the calibrator |

- 7. Set the calibrator to output -70 mV and wait for the calibrator output to settle.
- Perform an external calibration adjustment by selecting the DAQmx Adjust 4353 Calibration VI, from the DAQmx Adjust SC Express Calibration polymorphic VI. Set the physical channels to Dev1/ai0:1. The reference value parameter is the actual output of the calibrator, -70 mV.

| LabVIEW Block Diagram                              | NI-DAQmx Function Call   |
|--|--|
| physical channels  reference value  error in  4353 | Call DAQmxAdjust4353Cal with the following parameters: calHandle: calHandle channelNames: Dev1/ai0:1 refVal: actual output of the calibrator |

- 9. Disable the calibrator output.
- 10. Set the resistance calibrator to 2-wire compensation mode.
- 11. Configure the CAL-4353 using the DAQmx Connect SC Express Calibration Accessory Channels VI. Set the connection to \_cjc\_calibration and the physical channels to Dev1/\_cjtemp0.

| LabVIEW Block Diagram   | NI-DAQmx Function Call  |
|---|---|
| calhandle in  physical channels  connection  error in  error out  calhandle out | Call DAQmxConnectSCExpressCalAccChans with the following parameters:  calHandle: calHandle channelNames: Dev1/_cjtemp0 connection: _cjc_calibration |

12. Set the calibrator to resistance mode. Set the calibrator resistance to 32.4 k $\Omega$  and wait for the calibrator output to settle.

13. Perform an external calibration adjustment by selecting the DAQmx Adjust 4353 Calibration VI, from the DAQmx Adjust SC Express Calibration polymorphic VI. Set the physical channels to Dev1/\_cjtemp0. The reference value parameter is the actual output of the calibrator, 32.4 kΩ.

| LabVIEW Block Diagram   | NI-DAQmx Function Call   |
|---|--|
| calhandle in  physical channels  reference value  error in  A333 V  calhandle out  A353 V | Call DAQmxAdjust4353Cal with the following parameters:  calHandle: calHandle channelNames: Dev1/_cjtemp0 refVal: actual output of the calibrator |

- 14. Set the calibrator resistance to  $0 \Omega$  and wait for the calibrator output to settle.
- 15. Perform an external calibration adjustment by selecting the DAQmx Adjust 4353 Calibration VI, from the DAQmx Adjust SC Express Calibration polymorphic VI. Set the physical channels to Dev1/\_cjtemp0. The reference value parameter is the actual output of the calibrator, 0 Ω.

| LabVIEW Block Diagram  | NI-DAQmx Function Call   |
|--|--|
| reference value error in  calhandle in  physical channels  reference value  error in  4353 | Call DAQmxAdjust4353Cal with the following parameters:  calHandle: calHandle channelNames: Dev1/_cjtemp0 refVal: actual output of the calibrator |

- 16. Disable the calibrator output.
- 17. Save the adjustment constants to the EEPROM, using the DAQmx Close External Calibration VI and set the action to Commit. This VI also saves the date, time, and temperature of the adjustment to the onboard memory.



**Note** If an error occurs during adjustment, no constants will be written to the EEPROM.

| LabVIEW Block Diagram                                 | NI-DAQmx Function Call   |
|---|--|
| calhandle in  US2  action commit  error in  error out | Call DAQmxCloseExtCal with the following parameters:  calHandle: calHandle action: DAQmx_Val_Action_Commit |

18. Disconnect the calibrator from the module.



**Note** Partial adjustment of only the TC channels is possible by omitting steps 10 through 16. Partial adjustment of only the CJC channels is possible by omitting steps 3 through 9.

#### **Test Limits**

Tables 4 through 7 list the specifications that the NI PXIe-4353 module or NI PXIe-4353 and TB-4353 system should meet if it has been one year between calibrations. The following definitions describe how to use the information from these tables:

- Test Point—The voltage value that is input or output for verification purposes. This value is broken
  down into two columns, *Location* and *Value*. *Location* refers to where the test value fits within the
  test range. *Value* refers to the voltage or temperature value to be verified. Max refers to maximum
  value, Min refers to minimum value, and Mid refers to mid-scale.
- **1-Year Limits**—Contains the *Upper Limits* and *Lower Limits* for the test point value. That is, when the module is within its 1-year calibration interval, the test point value should fall between these upper and lower limit values.

## **Module Verification Test Limit Tables**

Table 4. NI PXIe-4353 Analog Input Voltage Accuracy Verification Test Limits

|                     | Test Point |           | 1-Year Limits (V) |             |
|---------------------|------------|-----------|-------------------|-------------|
| Timing Mode         | Location   | Value (V) | Lower Limit       | Upper Limit |
| 1 (High Resolution) | Max        | 0.070000  | 0.069970          | 0.070030    |
|                     | Min        | -0.070000 | -0.070030         | -0.069970   |
| 2                   | Max        | 0.070000  | 0.069970          | 0.070030    |
|                     | Min        | -0.070000 | -0.070030         | -0.069970   |
| 3                   | Max        | 0.070000  | 0.069970          | 0.070030    |
|                     | Min        | -0.070000 | -0.070030         | -0.069970   |
| 4                   | Max        | 0.070000  | 0.069969          | 0.070031    |
|                     | Min        | -0.070000 | -0.070031         | -0.069969   |
| 5                   | Max        | 0.070000  | 0.069960          | 0.070040    |
|                     | Min        | -0.070000 | -0.070040         | -0.069960   |
| 6                   | Max        | 0.070000  | 0.069959          | 0.070041    |
|                     | Min        | -0.070000 | -0.070041         | -0.069959   |
| 7 (High Speed)      | Max        | 0.070000  | 0.069958          | 0.070042    |
|                     | Min        | -0.070000 | -0.070042         | -0.069958   |

Table 5. NI PXIe-4353 Offset with Autozero Enabled Verification Test Limits

|                     | Test Point |           | 1-Year Limits (V) |             |
|---------------------|------------|-----------|-------------------|-------------|
| Timing Mode         | Location   | Value (V) | Lower Limit       | Upper Limit |
| 1 (High Resolution) | Mid        | 0.000000  | -0.000002         | 0.000002    |
| 2                   |            |           | -0.000002         | 0.000002    |
| 3                   |            |           | -0.000002         | 0.000002    |
| 4                   |            |           | -0.000003         | 0.000003    |
| 5                   |            |           | -0.000005         | 0.000005    |
| 6                   |            |           | -0.0000065        | 0.0000065   |
| 7 (High Speed)      |            |           | -0.0000075        | 0.0000075   |

Table 6. NI PXIe-4353 Offset with Autozero Disabled Verification Test Limits

|                     | Test Point |           | 1-Year Limits (V) |             |
|---------------------|------------|-----------|-------------------|-------------|
| Timing Mode         | Location   | Value (V) | Lower Limit       | Upper Limit |
| 1 (High Resolution) | Mid        | 0.000000  | -0.0000095        | 0.0000095   |
| 2                   |            |           | -0.0000095        | 0.0000095   |
| 3                   |            |           | -0.0000095        | 0.0000095   |
| 4                   |            |           | -0.0000105        | 0.0000105   |
| 5                   |            |           | -0.000013         | 0.000013    |
| 6                   |            |           | -0.0000145        | 0.0000145   |
| 7 (High Speed)      |            |           | -0.0000155        | 0.0000155   |

Table 7. NI PXIe-4353 CJC Resistance Accuracy Verification Test Limits

|                     | Test Point |           | 1-Year Limits $(\Omega)$ |             |
|---------------------|------------|-----------|--------------------------|-------------|
| Timing Mode         | Location   | Value (Ω) | Lower Limit              | Upper Limit |
| 1 (High Resolution) | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |
| 2                   | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |
| 3                   | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |
| 4                   | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |
| 5                   | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |
| 6                   | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |
| 7 (High Speed)      | Max        | 32400     | 32349.6                  | 32450.4     |
|                     | Mid        | 10000     | 9987.0                   | 10013.0     |
|                     | Min        | 2200      | 2197.2                   | 2202.8      |

# Where to Go for Support

The National Instruments Web site is your complete resource for technical support. At ni.com/support you have access to everything from troubleshooting and application development self-help resources to email and phone assistance from NI Application Engineers.

National Instruments corporate headquarters is located at 11500 North Mopac Expressway, Austin, Texas, 78759-3504. National Instruments also has offices located around the world to help address your support needs. For telephone support in the United States, create your service request at ni.com/support and follow the calling instructions or dial 512 795 8248. For telephone support outside the United States, visit the Worldwide Offices section of ni.com/niglobal to access the branch office Web sites, which provide up-to-date contact information, support phone numbers, email addresses, and current events.

CVI, LabVIEW, National Instruments, NI, ni.com, the National Instruments corporate logo, and the Eagle logo are trademarks of National Instruments Corporation. Refer to the \*Trademark Information\* at ni.com/trademarks\* for other National Instruments trademarks. The mark LabWindows is used under a license from Microsoft Corporation. Windows is a registered trademark of Microsoft Corporation in the United States and other countries. Other product and company names mentioned herein are trademarks or trade names of their respective companies. For patents covering National Instruments products/technology, refer to the appropriate location: \*Help\*Patents\* in your software, the patents.txt file on your media, or the \*National Instruments Patent Notice\* at ni.com/patents. Refer to the \*Export Compliance Information\* at ni.com/legal/export-compliance for the National Instruments global trade compliance policy and how to obtain relevant HTS codes. ECCNs, and other import/export data.